

IN THE SPECIFICATION:

Change the title to read: --PROCESS FOR INJECTION MOLDING, INJECTION MOLD AND INJECTION MOLDING DEVICE, AS WELL AS PROCESS FOR FILLING A MAIN EXTRUDER FROM A SECONDARY EXTRUDER--.

Page 1, line 4, add the heading --BACKGROUND OF THE INVENTION--.

Page 2, line 6, add the heading --SUMMARY OF THE INVENTION--.

Page 15, line 17, add the heading --BRIEF DESCRIPTION OF THE DRAWING--.

Page 18, line 20, add the heading --DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS--.

Page 35, after the heading "CLAIMS" and before the first claim add --What is claimed is:--.

IN THE CLAIMS:

Cancel claim 2 without prejudice.

Amend the following claims:

- A1
1. (Amended) [Process] A process for injection molding of injection molded parts from plasticizeable material, [including] comprising the steps of injecting a first plasticized material into the hollow of an injection mold through an opening [and subsequently injecting another plasticized material into the hollow, characterized in that the first plasticized material is so introduced into the hollow] as to wet only a partial area of [the] a wall surface of the hollow, and [that] subsequently injecting [the other] a second plasticized material [is so introduced] through the same opening into the hollow as to wet at least a part of the remaining area of the wall surface of the hollow.